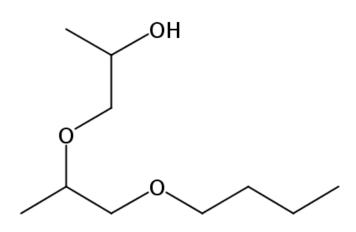


# **Poly-Solv® DPnB (Dipropylene Glycol n-Butyl Ether)**



**Poly-Solv® DPnB** is a clear, colorless having a mild characteristic odor. The principal end uses of DPnB are industrial solvent, chemical intermediate, printing inks, paints and coatings.

#### **CAS number**

29911-28-2

#### **Synonyms**

1-(2-Butoxy-1-methylethoxy)propan-2-ol; Dipropylene glycol butyl ether; Dipropylene glycol monobutyl ether; Glycol ether dpnb

### **Product code**

102856

#### **Typical Physical Properties of DPnB**

Molecular Weight	190.3 g/mol
Empirical Formula	$C_{10}H_{22}O_3$
Appearance	Colorless
Freezing Point	<-75°C
	(<-103°F)
Flash Point – Closed Cup	100°C (212°F)
Boiling Point @ 760mmHg	230°C (446°F)
Autoignition Temperature	189°C (372°F)
Density @ 20°C	0.91 kg/l
	7.59 lb/gal
Vapor Pressure @ 20°C	<0.04 mmHg
Evaporation Rate (nBuAc = 1)	0.006
Solubility @ 20°C (in Water)	4.5 wt%
Refractive Index @ 25°C	42
Viscosity @ 25°C	4.9 cP
Surface Tension @ 25°C	28.4 mN/m
Lower Flammability in Air	0.6% v/v
Upper Flammability in Air	20% v/v
Specific Heat @ 25°C	1.79 J/g/°C
Heat of Vaporization @ normal	252 J/g
boiling point	
Heat of Combustion @ 25°C	30.8 kJ/g

Note: The properties reported above are typical physical properties. Monument Chemical in no way guarantees that the product from any particular lot will conform exactly to the given values.



# Health and safety information

Under current U.S. OSHA's Hazardous Communication Program Poly-Solv<sup>®</sup> DPnB is classified as harmful if swallowed and may cause drowsiness or dizziness. Use only in a well-ventilated area.

Observe good industrial hygiene practices and use appropriate Personal Protective Equipment.

For full safety information please refer to the Safety Data Sheet.

## **Storage and Handling**

Poly-Solv<sup>®</sup> DPnB should be stored only in tightly closed, properly vented containers away from heat, sparks, open flame or strong oxidizing agents. Use only non-sparking tools. Containers should be grounded before beginning transfer. Electrical equipment should conform to national electric code. Handle empty containers carefully. Flammable combustible residue remains after emptying.

General industry practice is to store Poly-Solv<sup>®</sup> DPnB in carbon steel vessels. Storage in properly lined steel or stainless steel to avoid slight discoloration from mild steel is recommended. Avoid contact with air when storing for long periods of time. This product may absorb water if exposed to air.

Provided proper storage and handling precautions are taken, Poly-Solv® DPnB manufactured and delivered by Monument Chemical is stable for at least 12 months from the date of manufacture. Poly-Solv® DPnB that is subsequently repackaged, handled and/or delivered by third parties may have a different shelf life and may require third party shelf life studies. Product past the retest date should be evaluated to confirm that all specifications are within their limits before use.

# **Additional information**

To learn more about Monument Chemical and the products and services we offer please visit our website at <u>www.monumentchemical.com</u>.

Effective Date: 1/15/2018 Revision: 1

#### **Disclaimers**

Please refer to the Safety Data Sheet (SDS) for complete information on Storage and Handling, Toxicological Properties, Personal Protection, First Aid, Spill and Leak Procedures, and Waste Disposal. To order an SDS, email <u>SDS@monumentchemical.com</u>. Before using or handling this product, the SDS should be thoroughly reviewed.

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