

Poly- $G^{\mathbb{R}}$ 70-600

Poly-G^{®*} 70-600 polyol is a highly reactive amine-based polyether triol. It is used as a co-polyol to reduce surface friability in rigid urethane foams, and as a low molecular weight crosslinker, elastomer hardener and contributor to room temperature cures. Suggested applications include potting compounds, "thermobreak" aluminum window insulation, bowling balls and wheels for skate boards and roller skates.

Poly-G 70-600 polyol has a molecular weight of 280, and a primary hydroxyl content of 100%. It is a stable, dark amber liquid with low volatility, a low pour point and high flash point.¹

Typical physical properties are presented in Table 1. The effects of temperature on the viscosity and specific gravity are shown in Figures 1 and 2, respectively.

Table 1 Typical Physical Properties

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Hydroxyl No. (mgKOH/g)	600
Water (% by weight), max	0.10
Color (Gardner), max	18
pH in 10/6 Isopropanol/Water	11
Viscosity @ 25°C (cs)	230
Specific Gravity @ 25°C/25°C	1.129
Flash Point ¹ , COC	
(°C)	232
(°F)	450
Density @ 25°C (lb/gal)	9.40

Storage and Handling

Poly-G 70-600 polyol presents no unusual problems for ordinary handling and storage. Consideration must be given to some of its properties when high product purity must be maintained.



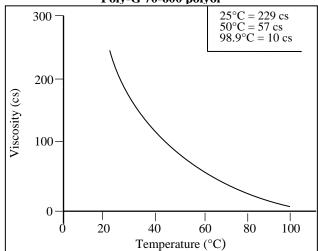
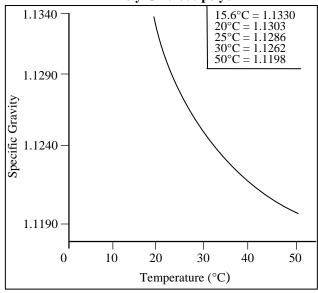


Figure 2 Specific Gravity vs. Temperature Poly-G 70-600 polyol



¹The flammability properties of this material, or any other material, are not intended to reflect the fire hazards presented by any resultant cellular or foamed plastic product.

^{*}Poly-G® is a registered trademark of Monument Chemical Kentucky LLC.



Poly-G 70-600 polyol is hygroscopic. While water content at the time of shipment is extremely low, the product can absorb atmospheric moisture in amounts up to several percent of its weight

Thus, storage should be in drums or bulk tanks under a blanket of dry nitrogen or -40° dew point dry air. Calcium chloride or silica gel drying systems should be installed on all vents to prevent atmospheric moisture from entering the tank. See Monument Chemical Data Sheet "Storage and Handling of *Poly- G Polyols*" for recommendations of construction materials and heating systems

For More Information

Technical Service

Technical service is available to facilitate further use of Monument Chemical products. If you have a specific question or need further information, please write or call Monument Chemical, Customer Service, 2450 Olin Road, Brandenburg, KY 40108; (800) 636-3786, or fax: (270) 422-6456.

Or visit our web site at: www.monumentchemical.com

How To Order

To place orders for delivery in the U.S. or Canada and to get fast answers on order status or product availabilities, call our toll-free number: (800) 636-3786.

For written inquiries about orders, and to place confirmations, send to Monument Chemical, Customer Service, 2450 Olin Road, Brandenburg, KY 40108.

Please refer to the Material Safety Data Sheet (MSDS) for complete information on Storage and Handling, Toxicological Properties, Personal Protection, First Aid, Spill and Leak Procedures, and Waste Disposal. To order an MSDS, call Monument Chemical at (800) 636-3786. Before using or handling this product, the MSDS should be thoroughly reviewed.

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