

Poly-G[®] 20-265

Poly-G[®] 20-265 polyol polyether diol is designed to produce rigid, castable urethane elastomers with especially high tensile strength and minimal elongation. Alone or in conjunction with other polyols, it is also used to produce solvent-free, solvent-based and water-borne coatings and adhesives.

Based entirely on propylene oxide, *Poly-G* 20-265 polyol has a nominal molecular weight of 425. It is a stable, practically colorless liquid that is neither volatile nor corrosive, with a low pour point and high flash point.¹

Typical physical properties are presented in Table 1. The effects of temperature on the viscosity and specific gravity are shown in Figures 1 and 2, respectively.

**Table 1
Typical Physical Properties**

Hydroxyl No. (mg KOH/g)	265
Water (% by weight)	0.02
Acid No. (mg KOH/g)	0.02
Color (APHA), max	50
pH in 10/6 Isopropanol/Water	6.5
Viscosity @25°C (cs)	75
Specific Gravity @25°C/25°C	1.006
Flash Point ¹ , COC	
(°C)	192
(°F)	378
Density @25°C (lb/gal)	8.39

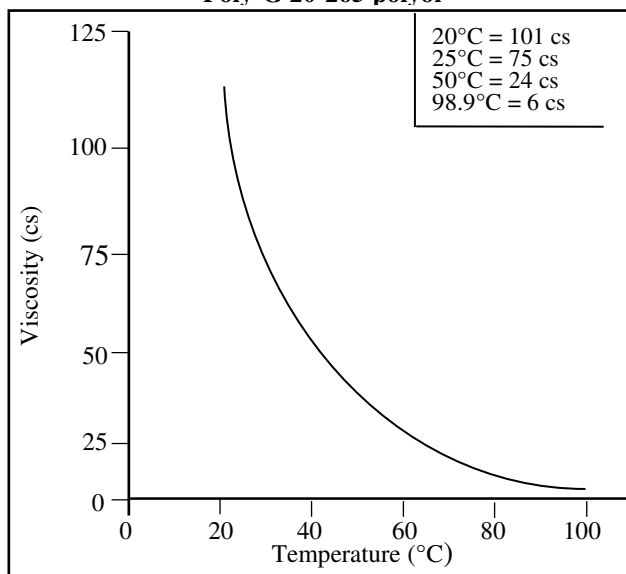
Storage and Handling

Poly-G 20-265 polyol presents no unusual problems for ordinary handling and storage. Consideration must be given to some of its properties when high product purity must be maintained.

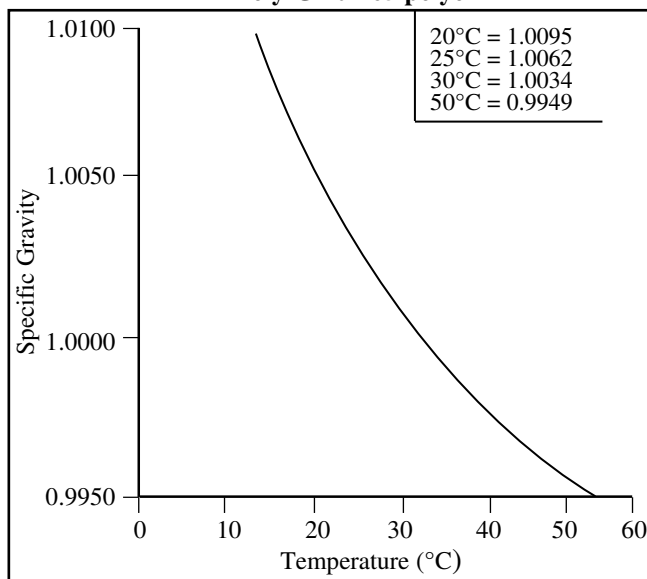
Poly-G 20-265 polyol is hygroscopic. While water content at the time of shipment is extremely low, the product can absorb atmospheric moisture in amounts up to several percent of its weight.

¹The flammability properties of this material, or any other material, are not intended to reflect the fire hazards presented by any resultant cellular or foamed plastic product.

**Figure 1
Viscosity vs. Temperature
Poly-G 20-265 polyol**



**Figure 2
Specific Gravity vs. Temperature
Poly-G 20-265 polyol**



Thus, storage should be in drums or bulk tanks under a blanket of dry nitrogen or -40° dew point dry air. Calcium chloride or silica gel drying systems should be installed on all vents to prevent atmospheric moisture from entering the tank. See Monument Chemical Data Sheet "Storage and Handling of Poly- G Polyols" for recommendations of construction materials and heating systems

For More Information Technical Service

Technical service is available to facilitate further use of Monument Chemical products. If you have a specific question or need further information, please write or call Monument Chemical, Customer Service, 2450 Olin Road, Brandenburg, KY 40108; (800) 636-3786, or fax: (270) 422-6456.

Or visit our web site at: www.monumentchemical.com

How To Order

To place orders for delivery in the U.S. or Canada and to get fast answers on order status or product availabilities, call our toll-free number: (800) 636-3786.

For written inquiries about orders, and to place confirmations, send to Monument Chemical, Customer Service, 2450 Olin Road, Brandenburg, KY 40108.

Please refer to the Safety Data Sheet (SDS) for complete information on Storage and Handling, Toxicological Properties, Personal Protection, First Aid, Spill and Leak Procedures, and Waste Disposal. To order an SDS, call Monument Chemical at (800) 636-3786. Before using or handling this product, the SDS should be thoroughly reviewed.

*This bulletin and the information contained herein are offered solely for your consideration, investigation and verification. **NO REPRESENTATIONS OR WARRANTIES, EXPRESS OR IMPLIED, OF MERCHANTABILITY OR OTHERWISE, ARE MADE OR CONTAINED HEREIN.** Monument Chemical's exclusive responsibility for any claims, including claims based on negligence, arising in connection with the information contained herein or the subsequent purchase, use, storage or handling of the product will in no event exceed Monument Chemical's sales price for the product with respect to which damages are claimed. **IN NO EVENT WILL MONUMENT CHEMICAL BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES.** User accepts full responsibility for compliance with all applicable Federal, state and local laws and regulations. Nothing contained herein will be construed to constitute permission or a recommendation to use the product in any process or formulation covered by a patent or a patent application owned by Monument Chemical or by others. No statements or representations which differ from the above shall be binding upon Monument Chemical unless contained in a duly executed written agreement.*