

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS) Issue date: 7/30/2025 Revision date: 7/30/2025 Supersedes: 8/18/2020 Version: 1.0

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture

Trade name : POLY-G® 71-360

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

No additional information available

1.4. Supplier's details

Monument Chemical 2450 Olin Road Brandenburg, KY, 40108 USA T (270)422-6860

sds@monumentchemical.com - www.monumentchemical.com

1.5. Emergency phone number

Emergency number : 24 HR CHEMTREC: 1-800-424-9300 (International +1 703-741-5970); 24 HR Emergency

Assistance: 1-270-422-6860

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Not classified

2.2. Label elements

According to the corresponding national regulations there is no labelling obligation for this product.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

No additional information available

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

3.2. Mixtures

Name	Product identifier	%
PROPOXYLATED SUCROSE	CAS-No.: 9049-71-2	46 – 63
Polyether Triol	CAS-No.: 25791-96-2	28 – 44
OXYPROPYLATED ALIPHATIC AMINE	CAS-No.: 35176-06-8	9 – 10

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice

(show the label where possible).

First-aid measures after inhalation : Allow affected person to breathe fresh air. Allow the victim to rest.

First-aid measures after skin contact : Remove affected clothing and wash all exposed skin area with mild soap and water, followed by

warm water rinse.

First-aid measures after eye contact : Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness

persists.

First-aid measures after ingestion : Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

4.2. Most important symptoms/effects, acute and delayed

Potential Adverse human health effects and : Based on

symptoms

: Based on available data, the classification criteria are not met.

Symptoms/effects : Not expected to present a significant hazard under anticipated conditions of normal use.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Foam. Dry powder. Carbon dioxide. Water spray. Sand.

Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

No additional information available

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any

chemical fire. Prevent fire-fighting water from entering environment.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

7/30/2025 (Revision date) EN (English US) 2/11

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

Emergency procedures : Ventilate area.

Environmental precautions : Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public

waters.

6.2. Methods and materials for containment and cleaning up

Methods for cleaning up : Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect

spillage. Store away from other materials.

See Heading 8, Exposure controls and personal protection

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Wash hands and other exposed areas with mild soap and water before eating, drinking or

smoking and when leaving work. Provide good ventilation in process area to prevent formation of

vapor

7.2. Conditions for safe storage, including incompatibilities

Storage conditions : Keep only in the original container in a cool, well ventilated place away from : Keep container

closed when not in use.

Incompatible products : Strong bases. Strong acids.

Incompatible materials : Sources of ignition. Direct sunlight.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

No additional information available

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure.

Hand protection:

Wear protective gloves.

Eye protection:

Chemical goggles or safety glasses

Respiratory protection:

Wear appropriate mask

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Personal protective equipment symbol(s):



Other information:

Do not eat, drink or smoke during use.

SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state : Liquid

Appearance : Pale yellow or light brown oily liquid.

Color : brown
Odor : Amine-like
Odor threshold : No data available

pH : 8 – 10 10/6 Isopropanol / water (@ 25 Deg. C)

Melting point : No data available
Freezing point : No data available
Boiling point : No data available
Flash point : No data available
Flash point : > 200 °C (Open cup)
Flammability (solid, gas) : Non flammable.

Vapor pressure : 0.1 mm Hg (@ 25 Deg. C)

Relative vapor density at 20°C : No data available Relative density : 1.1 – 1.15 Density : 9 - 9.2 lb/gal Solubility : Soluble in water. Partition coefficient n-octanol/water (Log Pow) : No data available : No data available Auto-ignition temperature Decomposition temperature : No data available Viscosity, kinematic : No data available **Explosion limits** : No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

: No data available

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

Particle characteristics

No additional information available

10.2. Chemical stability

Not established.

10.3. Possibility of hazardous reactions

Not established.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

10.5. Incompatible materials

Strong acids. Strong bases.

10.6. Hazardous decomposition products

fume. Carbon monoxide. Carbon dioxide.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified Acute toxicity (dermal) : Not classified Acute toxicity (inhalation) : Not classified

OXYPROPYLATED ALIPHATIC AMINE (35176-06-8)	
LD50 oral rat	> 5000 mg/kg
LD50 dermal rat	> 2000 mg/kg body weight (OECD 402: Acute Dermal Toxicity, 24 h, Rat, Male / female, Experimental value, Dermal)
LD50 dermal rabbit	> 2000 mg/kg

Polyether Triol (25791-96-2)	
LD50 oral rat	4600 mg/kg
LD50 dermal rat	> 2000 mg/kg (OECD 402: Acute Dermal Toxicity, 24 h, Rat, Male / female, Experimental value, Dermal, 14 day(s))
LD50 dermal rabbit	> 2000 mg/kg
LC50 Inhalation - Rat	> 200 mg/l 1hr
ATE US (oral)	4600 mg/kg body weight

PROPOXYLATED SUCROSE (9049-71-2)	
LD50 oral rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LD50 dermal rabbit	> 5000 mg/kg body weight Animal: rabbit, Guideline: OECD Guideline 434 (Acute Dermal Toxicity - Fixed Dose Procedure)

Skin corrosion/irritation : Not classified pH: 8 – 10 10/6 Isopropanol / water (@ 25 Deg. C)

Polyether Triol (25791-96-2)	
рН	4.5 – 5.5 (5 %)

Serious eye damage/irritation : Not classified pH: 8 – 10 10/6 Isopropanol / water (@ 25 Deg. C)

Polyether Triol (25791-96-2)	
рН	4.5 – 5.5 (5 %)

Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified

Reproductive toxicity : Not classified

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

NOAEL (autional/marks E0/D)	4000 mm/lumb a description of the Assignation of Assignation of the Color of the Co
NOAEL (animal/male, F0/P)	1000 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)
Polyether Triol (25791-96-2)	
NOAEL (animal/male, F0/P)	≥ 1000 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)
NOAEL (animal/female, F0/P)	300 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)
PROPOXYLATED SUCROSE (9049-71-2)	
NOAEL (animal/male, F0/P)	≥ 1000 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)
NOAEL (animal/female, F0/P)	300 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
OXYPROPYLATED ALIPHATIC AMINE (35	5176-06-8)
NOAEL (oral,rat,90 days)	≥ 1000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 407 (Repeated Dose 28- Day Oral Toxicity in Rodents)
Polyether Triol (25791-96-2)	
NOAEL (oral,rat,90 days)	≥ 1000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
PROPOXYLATED SUCROSE (9049-71-2)	
NOAEL (oral,rat,90 days)	≥ 1000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 407 (Repeated Dose 28- Day Oral Toxicity in Rodents)
Aspiration hazard	: Not classified
OXYPROPYLATED ALIPHATIC AMINE (35	5176-06-8)
Viscosity, kinematic	463.173 mm²/s
Polyether Triol (25791-96-2)	
Viscosity, kinematic	No data available in the literature
Potential Adverse human health effects and symptoms Symptoms/effects	Based on available data, the classification criteria are not met. Not expected to present a significant hazard under anticipated conditions of normal use.

SECTION 12 Ecological information

12.1. Ecotoxicity

Hazardous to the aquatic environment, short-term : Not classified

(acute)

Hazardous to the aquatic environment, long-term : Not classified

(chronic)

OXYPROPYLATED ALIPHATIC AMINE (35176-06-8)	
LC50 - Fish [1]	> 100 mg/l
EC50 - Crustacea [1]	> 100 mg/l (EU Method C.2, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, GLP)

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

OXYPROPYLATED ALIPHATIC AMINE (35176-06-8)		
EC50 72h - Algae [1]	> 100 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)	
ErC50 algae	> 100 mg/l (EU Method C.3, 72 h, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, GLP)	
LOEC (chronic)	> 10 mg/l Test organisms (species): Daphnia magna Duration: '21 d'	
NOEC (chronic)	≥ 10 mg/l Test organisms (species): Daphnia magna Duration: '21 d'	
Polyether Triol (25791-96-2)		
LC50 - Fish [1]	> 100 mg/l	
EC50 - Crustacea [1]	> 100 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, GLP)	
EC50 72h - Algae [1]	> 100 mg/l (OECD 201: Alga, Growth Inhibition Test, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, Nominal concentration)	
LOEC (chronic)	> 10 mg/l Test organisms (species): Daphnia magna Duration: '21 d'	
NOEC (chronic)	≥ 10 mg/l Test organisms (species): Daphnia magna Duration: '21 d'	
PROPOXYLATED SUCROSE (9049-71-2)		
LC50 - Fish [1]	6310 mg/l (Exposure time: 96 h - Species: Danio rerio [static])	
EC50 - Crustacea [1]	9890 mg/l Test organisms (species): Daphnia magna	
LOEC (chronic)	> 10 mg/l Test organisms (species): Daphnia magna Duration: '21 d'	
NOEC (chronic)	≥ 10 mg/l Test organisms (species): Daphnia magna Duration: '21 d'	

12.2. Persistence and degradability

POLY-G® 71-360		
Persistence and degradability	Not established.	
OXYPROPYLATED ALIPHATIC AMINE (35176-06-8)		
Persistence and degradability	Not established.	
Chemical oxygen demand (COD)	2.1 g O ₂ /g substance	
Polyether Triol (25791-96-2)		
Persistence and degradability	Not established.	
PROPOXYLATED SUCROSE (9049-71-2)		
Persistence and degradability	Rapidly degradable	

12.3. Bioaccumulative potential

POLY-G® 71-360	
Bioaccumulative potential	Not established.
OXYPROPYLATED ALIPHATIC AMINE (35176-06-8)	
Partition coefficient n-octanol/water (Log Pow)	$<$ 0.5 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method, 25 $^{\circ}\text{C})$
Bioaccumulative potential	Not established.

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Polyether Triol (25791-96-2)	
Partition coefficient n-octanol/water (Log Pow)	-1.82 – -0.73 (Calculated, Other, 25 °C)
Bioaccumulative potential	Not established.

12.4. Mobility in soil

OXYPROPYLATED ALIPHATIC AMINE (35176-06-8)	
Surface tension	56.22 mN/m (20 °C, 1 g/l, BS EN 14370:2004: Surface tension)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2.1 (log Koc, OECD 121: Estimation of the Adsorption Coefficient (Koc) on Soil and on Sewage Sludge using High Performance Liquid Chromatography (HPLC), Experimental value, GLP)
Ecology - soil	Low potential for adsorption in soil.
Polyether Triol (25791-96-2)	
Surface tension	52.99 mN/m (20 °C, 0.1 vol %, EU Method A.5: Surface tension)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	< 1.25 (log Koc, OECD 121: Estimation of the Adsorption Coefficient (Koc) on Soil and on Sewage Sludge using High Performance Liquid Chromatography (HPLC), Experimental value, GLP)
Ecology - soil	Highly mobile in soil.

12.5. Other adverse effects

Ozone : Not classified

Fluorinated greenhouse gases : No

Other information : Avoid release to the environment.

SECTION 13 Disposal considerations

Product/Packaging disposal recommendations

: Dispose in a safe manner in accordance with local/national regulations.

Ecological waste information

: Avoid release to the environment.

SECTION 14 Transport information

In accordance with DOT / IMDG / IATA

14.1. UN number

Not regulated for transport

14.2. UN Proper Shipping Name

Proper Shipping Name (DOT) : Not regulated
Proper Shipping Name (IMDG) : Not regulated
Proper Shipping Name (IATA) : Not regulated

14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT) : Not regulated

IMDG

Transport hazard class(es) (IMDG) : Not regulated

IATA

Transport hazard class(es) (IATA) : Not regulated

7/30/2025 (Revision date) EN (English US) 8/11

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

14.4. Packing group

Packing group (DOT) : Not regulated Packing group (IMDG) : Not regulated Packing group (IATA) : Not regulated

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

DOT

Not regulated

IMDG

Not regulated

IATA

Not regulated

SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

15.2. International regulations

CANADA

OXYPROPYLATED ALIPHATIC AMINE (35176-06-8)

Listed on the Canadian DSL (Domestic Substances List)

Polyether Triol (25791-96-2)

Listed on the Canadian DSL (Domestic Substances List)

PROPOXYLATED SUCROSE (9049-71-2)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

OXYPROPYLATED ALIPHATIC AMINE (35176-06-8)

Listed on the EU NLP (No Longer Polymers) inventory

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Polyether Triol (25791-96-2)

Listed on the EU NLP (No Longer Polymers) inventory

PROPOXYLATED SUCROSE (9049-71-2)

Listed on the EU NLP (No Longer Polymers) inventory

National regulations

OXYPROPYLATED ALIPHATIC AMINE (35176-06-8)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on KECL/KECI (Korean Existing Chemicals Inventory)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on the Japanese ISHL (Industrial Safety and Health Law)

Listed on the TCSI (Taiwan Chemical Substance Inventory)

Listed on the NCI (Vietnam - National Chemical Inventory)

Polyether Triol (25791-96-2)

Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

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Listed on the TCSI (Taiwan Chemical Substance Inventory)

Listed on the NCI (Vietnam - National Chemical Inventory)

15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Revision date : 7/30/2025 Issue date : 7/30/2025 Other information : None.

Safety Data Sheet (SDS), USA

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

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