

SECTION 1 Identification

1.1. Product identifier

Product form	: Substance
Trade name	: Poly-CO2-2017-65
Chemical name	: Polycarbonate ether polyol - Diol
CAS-No.	: 25511-85-7
Formula	: (C3H6O.CO2)x

1.2. Other means of identification

Synonyms	: Oxirane, 2-methyl-, polymer with carbon dioxide (ACI)
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1.3. Recommended use of the chemical and restrictions on use

No additional information available

1.4. Supplier's details

Manufacturer

Monument Chemical
2450 Olin Road
Brandenburg, KY, 40108
USA
T (270)422-6860
sds@monumentchemical.com - www.monumentchemical.com

1.5. Emergency phone number

Emergency number	: 24 HR CHEMTREC: 1-800-424-9300 (International +1 703-741-5970); 24 HR Emergency Assistance: 1-270-422-6860
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SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Not classified

2.2. Label elements

GHS US labeling

No labeling applicable

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

No additional information available

2.5. Unknown acute toxicity

No additional information available

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according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

SECTION 3 Composition/information on ingredients

3.1. Substances

Substance type : Polymer

Name	Product identifier	%
Polycarbonate ether polyol - Diol (Main constituent)	CAS-No.: 25511-85-7	≥ 99.7

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: Allow affected person to breathe fresh air. Allow the victim to rest.
First-aid measures after skin contact	: Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse.
First-aid measures after eye contact	: Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness persists.
First-aid measures after ingestion	: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

4.2. Most important symptoms/effects, acute and delayed

Potential Adverse human health effects and symptoms	: Based on available data, the classification criteria are not met.
Symptoms/effects	: Not expected to present a significant hazard under anticipated conditions of normal use.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Foam. Dry powder. Carbon dioxide. Water spray. Sand.
Unsuitable extinguishing media	: Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

No additional information available

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.

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SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

Emergency procedures : Ventilate area.

Environmental precautions : Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.2. Methods and materials for containment and cleaning up

Methods for cleaning up : Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials.

See Heading 8. Exposure controls and personal protection.

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapor.

7.2. Conditions for safe storage, including incompatibilities

Storage conditions : Keep only in the original container in a cool, well-ventilated place away from: Direct sunlight, Heat sources, Ignition sources, Incompatible materials. Keep container closed when not in use.

Incompatible products : Strong bases. Strong acids.

Incompatible materials : Sources of ignition. Direct sunlight.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

No additional information available

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure.

Hand protection:
Wear protective gloves.
Eye protection:
Chemical goggles or safety glasses

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Respiratory protection:

Wear appropriate mask

Personal protective equipment symbol(s):



Other information:

Do not eat, drink or smoke during use.

SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	: Liquid
Appearance	: Colorless to pale yellow liquid.
Color	: Colourless or light yellow
Odor	: characteristic
Odor threshold	: No data available
pH	: 4 – 8 10/6 IPA:water
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: 150 – 280 °C
Flammability (solid, gas)	: Non flammable.
Vapor pressure	: 0.01 – 3.5 mm Hg @25C
Relative vapor density at 20°C	: No data available
Relative density	: 1 – 1.2
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Explosion limits	: No data available
Particle characteristics	: No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Not established.

10.3. Possibility of hazardous reactions

Not established.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

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10.5. Incompatible materials

Strong acids. Strong bases.

10.6. Hazardous decomposition products

fume. Carbon monoxide. Carbon dioxide.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Not classified pH: 4 – 8 10/6 IPA:water
Serious eye damage/irritation	: Not classified pH: 4 – 8 10/6 IPA:water
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Potential Adverse human health effects and symptoms	: Based on available data, the classification criteria are not met.
Symptoms/effects	: Not expected to present a significant hazard under anticipated conditions of normal use.

SECTION 12 Ecological information

12.1. Ecotoxicity

Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified

12.2. Persistence and degradability

Polycarbonate ether polyol - Diol (25511-85-7)

Persistence and degradability	Not established.
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12.3. Bioaccumulative potential

Polycarbonate ether polyol - Diol (25511-85-7)

Bioaccumulative potential	Not established.
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12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Ozone	: Not classified
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Fluorinated greenhouse gases	: No
Other information	: Avoid release to the environment.

SECTION 13 Disposal considerations

Product/Packaging disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations.
Ecological waste information	: Avoid release to the environment.

SECTION 14 Transport information

In accordance with DOT / IMDG / IATA

14.1. UN number

UN-No. (DOT)	: Not regulated
UN-No. (IMDG)	: Not regulated
UN-No. (IATA)	: Not regulated

14.2. UN Proper Shipping Name

Proper Shipping Name (DOT)	: Not regulated
Proper Shipping Name (IMDG)	: Not regulated
Proper Shipping Name (IATA)	: Not regulated

14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT)	: Not regulated
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IMDG

Transport hazard class(es) (IMDG)	: Not regulated
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IATA

Transport hazard class(es) (IATA)	: Not regulated
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14.4. Packing group

Packing group (DOT)	: Not regulated
Packing group (IMDG)	: Not regulated
Packing group (IATA)	: Not regulated

14.5. Environmental hazards

Other information	: No supplementary information available.
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14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

DOT

Not regulated

IMDG

Not regulated

IATA

Not regulated

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SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

15.2. International regulations

CANADA

Polycarbonate ether polyol - Diol (25511-85-7)

Listed on the Canadian NDSL (Non-Domestic Substances List)

EU-Regulations

No additional information available

National regulations

No additional information available

15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

Issue date : 6/10/2026

Other information : None.

Safety Data Sheet (SDS), USA

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