

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 16.08.2023 Revision date: 16.08.2023 Supersedes: 13.04.2018 Version: 1.0

SECTION 1: Identification

1.1. Identification

Product form : Substance

Trade name : Primary Reference Fuel Toluene

Chemical name : Toluene
CAS-No. : 108-88-3
Product code : HF3000
Formula : C7H8

Synonyms : Benzene, methyl- / Methylbenzene / Phenylmethane / TOLUENE

1.2. Recommended use and restrictions on use

Use of the substance/mixture : Fuel for engine development and testing

1.3. Supplier

Manufacturer

Haltermann Solutions™ 15600 West Hardy Rd. Houston, TX, 77060

USA

T 1-800-969-2542 - F 281-457-1469

1.4. Emergency telephone number

Emergency number : 24 HR CHEMTREC: 1-800-424-9300; Emergency Assistance: 1-800-969-2542 (8 AM to 5 PM

CDT)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquids Category 2 H225 Highly flammable liquid and vapor Skin corrosion/irritation Category 2 H315 Causes skin irritation

Reproductive toxicity Category 2 H361 Suspected of damaging fertility or the unborn child

Specific target organ toxicity – Single exposure, Category 3, Narcosis H336 May cause drowsiness or dizziness

Specific target organ toxicity (repeated exposure) Category 2 H373 May cause damage to organs through prolonged or repeated

exposure

Aspiration hazard Category 1 H304 May be fatal if swallowed and enters airways

Hazardous to the aquatic environment – Acute Hazard Category 2 H401 Toxic to aquatic life

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US)







Signal word (GHS US) : Danger

Hazard statements (GHS US) : H225 - Highly flammable liquid and vapor

H304 - May be fatal if swallowed and enters airways

H315 - Causes skin irritation

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Precautionary statements (GHS US)

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H336 - May cause drowsiness or dizziness

H361 - Suspected of damaging fertility or the unborn child

H373 - May cause damage to organs through prolonged or repeated exposure

H401 - Toxic to aquatic life

: P201 - Obtain special instructions before use.

P202 - Do not handle until all safety precautions have been read and understood.

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P233 - Keep container tightly closed.

P240 - Ground/Bond container and receiving equipment.

P241 - Use explosion-proof electrical, lighting, ventilating equipment.

P242 - Use only non-sparking tools.

P243 - Take precautionary measures against static discharge.

P260 - Do not breathe dust, fume, gas, spray, mist, vapors.

P261 - Avoid breathing dust, fume, gas, mist, spray, vapors.

P264 - Wash hands thoroughly after handling.

P271 - Use only outdoors or in a well-ventilated area.

P273 - Avoid release to the environment.

P280 - Wear eye protection, protective clothing, protective gloves.

P301+P310 - If swallowed: Immediately call a doctor, a POISON CENTER.

P302+P352 - If on skin: Wash with plenty of water.

P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.

P308+P313 - If exposed or concerned: Get medical advice/attention.

P312 - Call a doctor, a POISON CENTER if you feel unwell.

P314 - Get medical advice/attention if you feel unwell.

P321 - Specific treatment (see a doctor on this label).

P331 - Do NOT induce vomiting.

P332+P313 - If skin irritation occurs: Get medical advice/attention.

P362+P364 - Take off contaminated clothing and wash it before reuse.

P370+P378 - In case of fire: Use alcohol resistant foam, dry extinguishing powder, carbon dioxide (CO2), Water spray to extinguish.

P403+P233 - Store in a well-ventilated place. Keep container tightly closed.

P403+P235 - Store in a well-ventilated place. Keep cool.

P405 - Store locked up.

P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

No additional information available

SECTION 3: Composition/Information on ingredients

3.1. Substances

Name	Product identifier	%
Toluene (Main constituent)	CAS-No.: 108-88-3	100
(iviair constituent)		

Full text of hazard classes and H-statements : see section 16

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3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Call a physician immediately.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact : Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. If skin

irritation occurs: Get medical advice/attention.

First-aid measures after eye contact : Rinse eyes with water as a precaution.

First-aid measures after ingestion : Do not induce vomiting. Call a physician immediately.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects : May cause drowsiness or dizziness.

Symptoms/effects after skin contact : Irritation.

Symptoms/effects after ingestion : Risk of lung edema.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Specific hazards arising from the chemical

Fire hazard : Highly flammable liquid and vapor. Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing

apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. No open flames, no sparks, and no smoking. Do not breathe

dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer

to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

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6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public

waters.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapors may accumulate in the container. Use explosion-proof equipment. Wear personal protective equipment. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-

ventilated area. Avoid contact with skin and eyes.

Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product.

Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Ground/bond container and receiving equipment.

Storage conditions : Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Toluene (108-88-3)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Toluene
ACGIH OEL TWA [ppm]	20 ppm
Remark (ACGIH)	Visual impair; female repro; pregnancy loss; A4; BEI
ACGIH chemical category	Not Classifiable as a Human Carcinogen
Regulatory reference	ACGIH 2023
USA - ACGIH - Biological Exposure Indices	
BEI (BLV)	0,02 mg/l Parameter: Toluene - Medium: blood - Sampling time: prior to last shift of workweek 0,03 mg/l Parameter: Toluene - Medium: urine - Sampling time: end of shift 0,3 mg/g Kreatinin Parameter: o-Cresol with hydrolysis - Medium: urine - Sampling time: end of shift (background)
USA - OSHA - Occupational Exposure Limits	
Local name	Toluene
OSHA PEL (TWA) [2]	200 ppm
OSHA PEL C [ppm]	300 ppm

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Toluene (108-88-3)		
Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift	500 ppm 10 mins.	
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-2	
USA - IDLH - Occupational Exposure Limits		
IDLH [ppm]	500 ppm	
USA - NIOSH - Occupational Exposure Limits		
NIOSH REL (TWA)	375 mg/m³	
NIOSH REL TWA [ppm]	100 ppm	
NIOSH REL (STEL)	560 mg/m³	
NIOSH REL STEL [ppm]	150 ppm	

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand	protection	
mano	protection	-

Protective gloves

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

Personal protective equipment symbol(s):



рΗ





SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Clear, colorless liquid.
Color : clear Colorless

Odor : characteristic model airplane glue

Odor threshold : 0,27 ppm (Stalker) 1 mg/m³ (Stalker)

: No data available

Melting point : -95 °C

Freezing point : No data available
Boiling point : 110,6 °C (at 1013 hPa)

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Flash point : 4 °C closed cup

Relative evaporation rate (butyl acetate=1) : 2,24

Flammability (solid, gas) : Highly flammable liquid and vapor.

Vapor pressure : 30 hPa (at 20 °C)
Relative vapor density at 20 °C : No data available
Relative density : No data available
Density : 871 kg/m³ (at 15 °C)
Molecular mass : 92,14 g/mol

Solubility : Water: 515 mg/l (at 20 °C)

Partition coefficient n-octanol/water (Log Pow) : 2,7
Auto-ignition temperature : 480 °C

Decomposition temperature : No data available Viscosity, kinematic : 0,643 mm²/s Viscosity, dynamic : 0,56 cP at 25 °C

Explosion limits : Lower explosion limit: 1,1 vol %

Upper explosion limit: 7,1 vol %

Explosive properties : No data available
Oxidizing properties : No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Highly flammable liquid and vapor.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Toluene (108-88-3)

LD50 oral rat 2600 mg/kg

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Toluene (108-88-3)	
LD50 dermal rabbit	12000 mg/kg
LC50 Inhalation - Rat	12,5 mg/l/4h
ATE US (oral)	2600 mg/kg body weight
ATE US (dermal)	12000 mg/kg body weight
ATE US (vapors)	12,5 mg/l/4h
ATE US (dust, mist)	12,5 mg/l/4h
Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Toluene (108-88-3)	
IARC group	3 - Not classifiable
Reproductive toxicity	: Suspected of damaging fertility or the unborn child.
STOT-single exposure	: May cause drowsiness or dizziness.
STOT-repeated exposure	: May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	: May be fatal if swallowed and enters airways.
Viscosity, kinematic	: 0,643 mm²/s
Symptoms/effects	: May cause drowsiness or dizziness.
Symptoms/effects after skin contact	: Irritation.

SECTION 12: Ecological information

12	4 7	ici	itv

Symptoms/effects after ingestion

Ecology - general	: Harmful to aquatic life with long lasting effects.	
Ecology - water	: Toxic to crustacea (Daphnia). Toxic to fishes, Groundwater pollutant, Fouling to shore	elin

: Risk of lung edema.

Nitrification of activated sludge is inhibited. Slightly harmful to algae. Harmful to bacteria.

Toluene (108-88-3)	
LC50 - Fish [1]	15,22 – 19,05 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
EC50 - Crustacea [1]	5,46 – 9,83 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
LC50 - Fish [2]	12,6 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 - Crustacea [2]	11,5 mg/l (Exposure time: 48 h - Species: Daphnia magna)
NOEC chronic fish	1,39 mg/l Test organisms (species): Oncorhynchus kisutch Duration: '40 d'

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Toluene (108-88-3)	
Partition coefficient n-octanol/water (Log Pow)	2,7

12.4. Mobility in soil

No additional information available

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12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Regional legislation (waste) : U.S. - RCRA (Resource Conservation Recovery Act) - U Series Wastes - Acutely Toxic Wastes

Other Hazardous Characteristics. U.S. - RCRA (Resource Conservation Recovery Act) - Basis for Listing - Appendix VII. U.S. - RCRA (Resource Conservation Recovery Act) - TSD Facilities Ground Water Monitoring. U.S. - RCRA (Resource Conservation Recovery Act) - Hazardous Constituents - Appendix VIII to 40 CFR 261. U.S. - RCRA (Resource Conservation Recovery

Act) - Phase 4 LDR Rule - Universal Treatment Standards. U.S. - RCRA (Resource Conservation Recovery Act) - List for Hazardous Constituents. U.S. - RCRA (Resource

Conservation Recovery Act) - Constituents for Detection Monitoring.

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

Additional information : Flammable vapors may accumulate in the container.

SECTION 14: Transport information

In accordance with DOT / IMDG / IATA

14.1. UN number

DOT NA NO : UN1294 UN-No. (IMDG) : 1294 UN-No. (IATA) : 1294

14.2. UN proper shipping name

Proper Shipping Name (DOT) : Toluene
Proper Shipping Name (IMDG) : TOLUENE
Proper Shipping Name (IATA) : Toluene

Transport document description (DOT) : UN1294 Toluene, 3, II

Transport document description (IMDG) : UN 1294 TOLUENE, 3, II (7°C c.c.)

Transport document description (IATA) : UN 1294 Toluene, 3, II

14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT) : 3 Hazard labels (DOT) : 3



IMDG

Transport hazard class(es) (IMDG) : 3
Hazard labels (IMDG) : 3



IATA

Transport hazard class(es) (IATA) : 3

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Hazard labels (IATA) :



14.4. Packing group

Packing group (DOT) : II
Packing group (IMDG) : II
Packing group (IATA) : II

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Special precautions for user

DOT

UN-No.(DOT) : UN1294

DOT Special Provisions (49 CFR 172.102) : IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite

(31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110

kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized.

T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3)

TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / 1 + a (tr - tf) Where: tr is the maximum mean bulk temperature

during transport, and tf is the temperature in degrees celsius of the liquid during filling.

DOT Packaging Exceptions (49 CFR 173.xxx) : 150
DOT Packaging Non Bulk (49 CFR 173.xxx) : 202
DOT Packaging Bulk (49 CFR 173.xxx) : 242
DOT Quantity Limitations Passenger aircraft/rail (49 : 5 L

CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 : 60 L

CFR 175.75)

DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a

passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this

section is exceeded.

IMDG

Transport regulations (IMDG) : Subject to the provisions

Limited quantities (IMDG): 1 LExcepted quantities (IMDG): E2Packing instructions (IMDG): P001IBC packing instructions (IMDG): IBC02Tank instructions (IMDG): T4Tank special provisions (IMDG): TP1

EmS-No. (Fire) : F-E - FIRE SCHEDULE Echo - NON-WATER-REACTIVE FLAMMABLE LIQUIDS

EmS-No. (Spillage) : S-D - SPILLAGE SCHEDULE Delta - FLAMMABLE LIQUIDS

Properties and observations (IMDG) : Colourless liquid with a benzene-like odour. Flashpoint: 7°C c.c. Explosive limits: 1.27% to

7% Immiscible with water.

IATA

Transport regulations (IATA) : Subject to the provisions

PCA Excepted quantities (IATA) : E2
PCA Limited quantities (IATA) : Y341
PCA limited quantity max net quantity (IATA) : 1L

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PCA packing instructions (IATA) : 353
PCA max net quantity (IATA) : 5L
CAO packing instructions (IATA) : 364
CAO max net quantity (IATA) : 60L
ERG code (IATA) : 3L

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

Toluene (108-88-3)

Subject to reporting requirements of United States SARA Section 313

Listed on EPA Hazardous Air Pollutant (HAPS)

CERCLA RQ 1000 lb

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

Primary Reference Fuel Toluene CAS-No. 108-88-3 100%

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15.2. International regulations

CANADA

Toluene (108-88-3)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

Toluene (108-88-3)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Toluene (108-88-3)

Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Listed on the Japanese ENCS (Existing New Chemical Substances) inventory

Listed on KECL/KECI (Korean Existing Chemicals Inventory)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Japanese Poisonous and Deleterious Substances Control Law

Japanese Pollutant Release and Transfer Register Law (PRTR Law)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on the Japanese ISHL (Industrial Safety and Health Law)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Listed on the TCSI (Taiwan Chemical Substance Inventory)

Listed on the NCI (Vietnam - National Chemical Inventory)

15.3. US State regulations

Toluene (108-88-3)	
U.S California - Proposition 65 - Carcinogens List	No
U.S California - Proposition 65 - Developmental Toxicity	Yes
U.S California - Proposition 65 - Reproductive Toxicity - Female	No
U.S California - Proposition 65 - Reproductive Toxicity - Male	Yes
No significant risk level (NSRL)	7000
Maximum allowable dose level (MADL)	7000 μg/day
State or local regulations	U.S New Jersey - Right to Know Hazardous Substance List U.S Pennsylvania - RTK (Right to Know) List U.S Massachusetts - Right To Know List U.S Idaho - Non-Carcinogenic Toxic Air Pollutants - Emission Levels (ELs) U.S Idaho - Non-Carcinogenic Toxic Air Pollutants - Acceptable Ambient Concentrations U.S Pennsylvania - RTK (Right to Know) - Environmental Hazard List



This product can expose you to Toluene, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

SECTION 16: Other information

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Full text of H-phrases	
H225	Highly flammable liquid and vapor
H304	May be fatal if swallowed and enters airways
H315	Causes skin irritation
H336	May cause drowsiness or dizziness
H361	Suspected of damaging fertility or the unborn child
H373	May cause damage to organs through prolonged or repeated exposure
H401	Toxic to aquatic life

Abbreviation	s and acronyms
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail

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Abbreviations and acronyms	
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Safety Data Sheet (SDS), USA